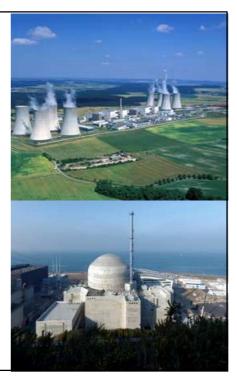


#### Round table Energetické Třebíčsko

EDF proposal for nuclear new build program in Czech Republic





#### **AGENDA**

- 1. EDF / MHI proposal for EPR and ATMEA1 proposal in Czech Republic
- 2. EDF group presentation
- 3. EPR technology presentation
- 4. EDF localization strategy
- **5. Hinkley Point C experience** with surrounding communities during the preparation, construction and operation phases
- 6. Conclusion





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## EDF / MHI PROPOSAL FOR EPR AND ATMEA1 PROPOSAL IN CZECH REPUBLIC

- EPR & ATMEA1: flexible power solution
  - Middle range power: ATMEA1
  - Large size reactor: EPR
  - Similarities between the 2 design allows series effect and operation synergies
- EPR proposal
  - EDF proposal, with MHI support
- ATMEA1 proposal
  - Lead EDF
  - in cooperation with MHI
  - ATMEA provides technical support to EDF and MHI







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#### **EDF GROUP**

#### WORLD'S NO. 1 ELECTRICITY COMPANY

- Well established in Europe, especially France, the United Kingdom, Italy and Belglum.
- Diversified low-carbon energy mix founded on nuclear power capacity.

#### EDF COVERS ALL ELECTRICITY-RELATED ACTIVITIES

- -Generation -Transmission, distribution
- •Trading, supply •Energy services

#### LEADER IN LOW-CARBON POWER GENERATION

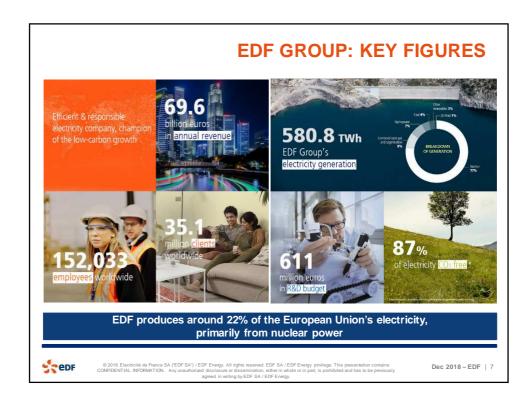
- •No. 1 in the world for nuclear power generation.
- •No. 1 in Europe for renewable energy generation.
- •No. 3 in Europe for energy

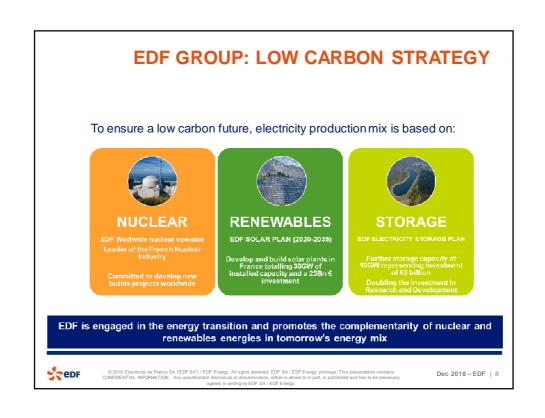


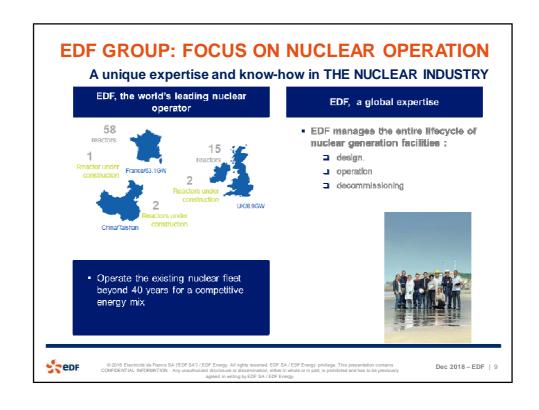
an efficient, responsible electricity company that champions low-carbon growth

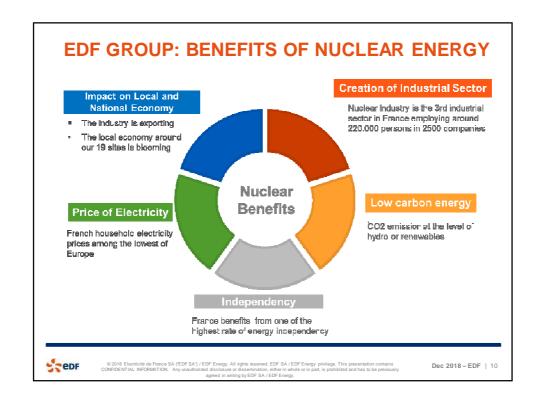


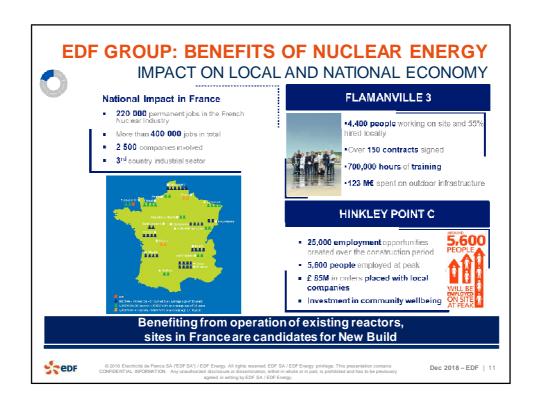
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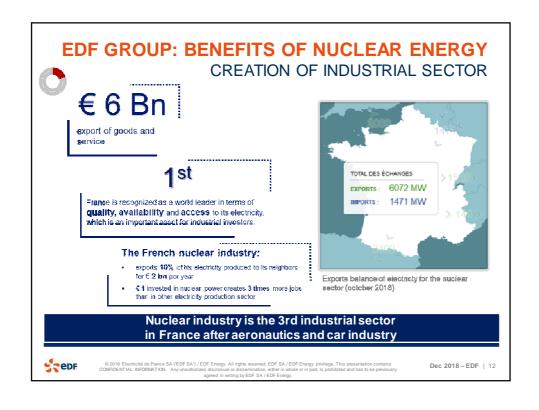


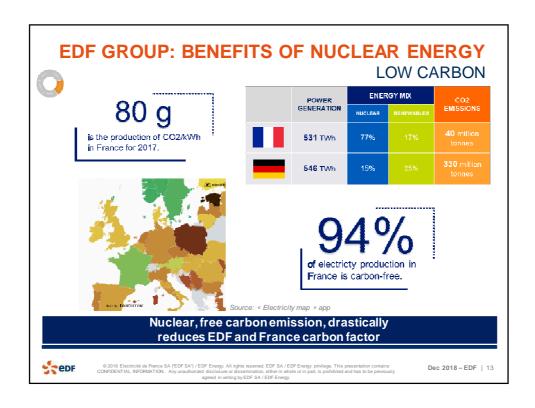


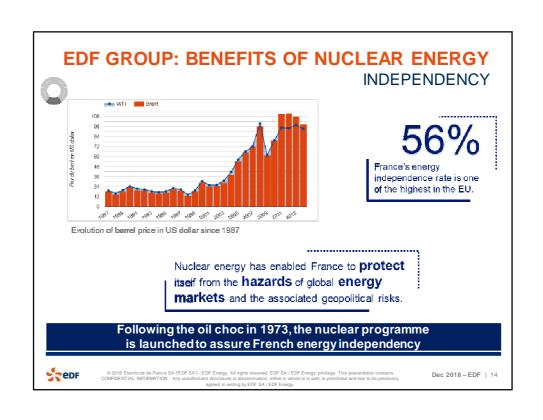


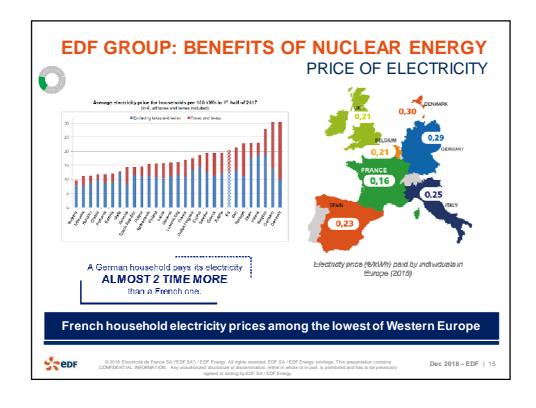












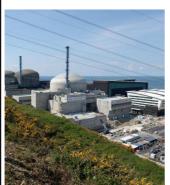
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#### **EPR REACTOR**



- EPR reactor benefits from all the experience acquired over more than 30 years by French and German nuclear industry: EPR is an extension of existing technologies
  - French N4 reactors (Chooz and Civaux)
  - German KONVOI reactors

#### 3 AIMS

- + Strengthening nuclear safety
  - Reduction by design the probability of core meltdown
  - Factoring in protection against external hazards (airplane crash shell)
- Preserving the environment and protecting the operator
  - Reduction of 30% in liquid and gaseous release
  - Reduction by half of exposure to radiation during maintenance
- ♣ Improving unit performance
  - Optimization of the electricity production per site
  - 1650 MWe with availability factor of 91%
  - Designed for operating lifetime of at least 60 years
  - Cost effective thanks to the size effect



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### EPR REACTOR MAIN DESIGN CHARACTERISTICS



□ Core Thermal Power: 4590 MWth

□ Generated Electrical Power: > 1600 MWe

• Availability: > 91 %

Radiation Protection: collective dose
 < 0.5 man.Sv/y</li>

• 241 Fuel assemblies in core

• Fuel cycle length: up to 24 months

■ Design service life: 60 years

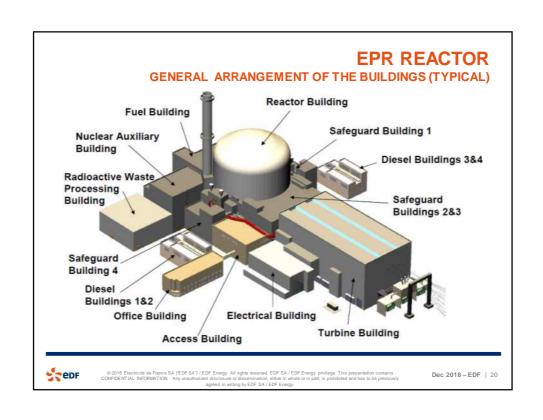
Ready for power maneuvering

#### Designed for sustainably reducing O&M costs

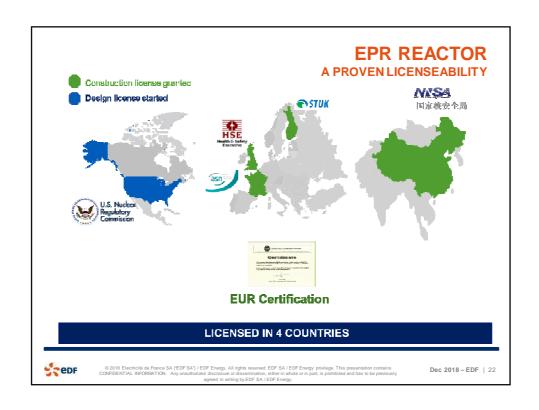


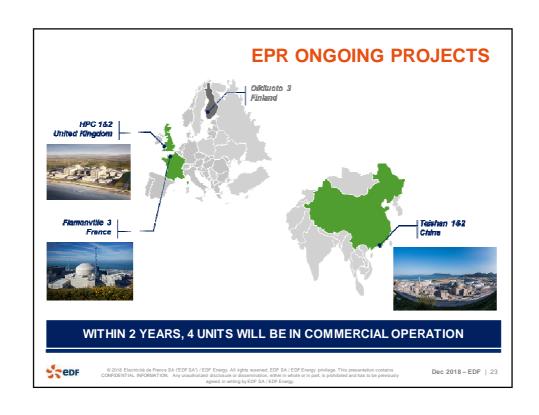
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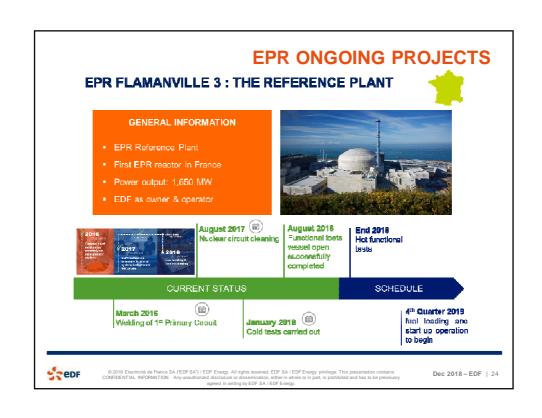




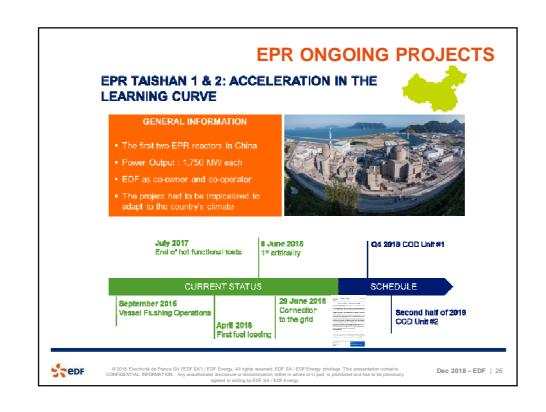
#### **EPR REACTOR** SAFE TECHNOLOGICAL IMPROVEMENTS Safety Accident probability reduction (factor 10) External hazard protection (shell able to resist an airplane crash) Evolutionary design (core catcher) Double-wall Performance containement building with a Annual generation boosted of 36% safeguard systems case of an Efficiency improvement (+3pts) shell able to accident Increased availability (91%) resist to an airplane crash Radioprotection At least 40% cut in collective annual exposure **Environment** Very important reduction in radioactive waste and gaseous and liquid discharges A PROVEN REACTOR DESIGN - A REFERENCE FOR THE SAFETY Fully compliant with the European Utility Requirements (EUR) Strong resistance confirmed by the European Post-Fukushima stress tests © 2018 Electricité de France SA (EDF SAT) / EDF Energy. All sights resened. EDF SA / EDF Energy privilege. This presentation contains CONFIDENTIAL INFORMATION. Any unauthorized disclosure or dissemination, either in whole or in part, is prohibited and has to be previously agreed in writing by EDF SA / EDF Energy. eDF Dec 2018 - EDF | 21

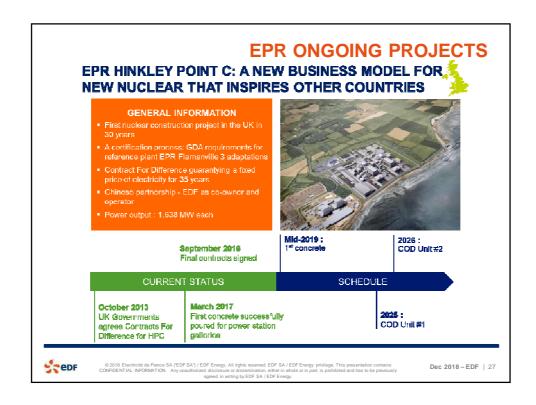












# SHARING MORE THAN A TECHNOLOGY EPR OWNERS OPERATORS GROUP



- EPROOG, a structured mutual support between Owners and Operators of EPRs to support their project and achieve the best performance of EPR units from Construction to Operation
- 4 AIMS
- ♣ Sharing all safety matters: an overriding priority
- ★ Sharing good practices and lessons learned during all phases: engineering, construction, commissioning, preoperation and operation
- ➡ Ensuring easy and smooth communication between the EPR Owner-Operators
- → Develop mutual support to meet current and future Owner-Operator's needs

eDF

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#### SHARING MORE THAN A TECHNOLOGY

**EPR OWNERS OPERATORS GROUP** 

# **EPROOG** provides to its members ambitions and working program



**Pre-Operation & Operation** 

- Spare Parts sharing: contractual sharing and/or joint purchasing
- Operational Experience Sharing: workshop to exchange on OE, events, technical issues
- I&C Network: workshop between I&C peers
- Chemistry Working Group
- Cable Ageing Working Group Strategic Committee

#### **Project's & Engineering**

- Commissioning's feedback cross-secondments during critical start-up phases
- Material Preservation: corrosion events, preservation practices
- Licensing: sharing of elements and best practices



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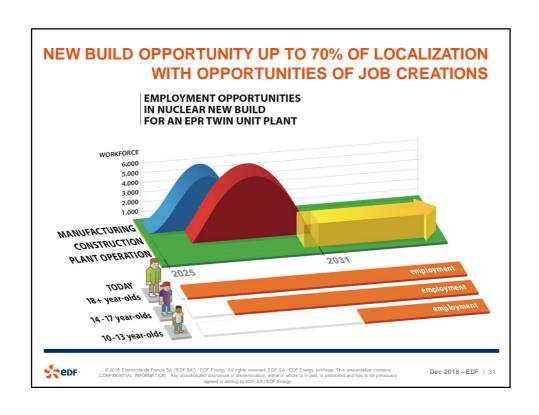
#### **AGENDA**

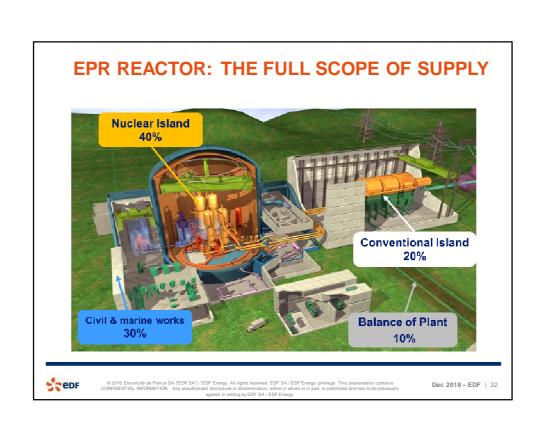
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#### A WIDE RANGE OF OPPORTUNITIES... **ENGINEERING ACTIVITIES IN ALL BUILDINGS**

- Nuclear plant project is organized as a standard large engineering project
  - Civil engineering
    - Design and calculation of buildings
    - Construction and civil interface drawings
  - · Piping : design and calculation
    - Pipe routing & Support design
    - Pipe stress calculation
  - Electrical
    - Cable tray, cable routing & connection diagrams
    - MV LV electrical distribution
    - Process instrumentation
  - HVAC Ancillary systems
    - System specification and equipment sizing
    - Layout studies (air duct planning)
  - System and process design
    - Specification for I&C





#### Detailed Design Phase is usually localized as "Work Packages"



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#### A WIDE RANGE OF OPPORTUNITIES... **NUCLEAR ISLAND (NI)**

#### **Mechanical Equipment**

- 150 Heat exchangers
- 180 pressure vessels & tanks
- 500 pumps/compressors/filters
- 1800 t of Large & Small bore piping 8 Emergency Diesels with associated supports (1000t)

#### **Electrical Equipment**

- Cable trays
- 3000km of cables
- LV/HV switchboards
- Transformers

#### **HVAC Equipments**

- Total need of 860 000 m3/h
- Ductwork
- Air handling units
- Chillers
- Fan, Damper, filters, ooils....

#### **Handling Equipments**

- Monoralis, slewing chanes 2 to 20 T
- 1 Polar crane & 2 Gantry cranes





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#### WIDE SCOPE OF OPPORTUNITIES... **CI-TURBINE HALL**

#### The TURBINE HALL is composed of:

- □ The Turbo-Generator set and its auxiliary systems,
- □ The feedwater systems and components : condenser, heaters, feedwater tank, pumping systems...

#### **Building description**

7 300 t Steel structure : 26 000 m3

Concrete :

 Reinforcement : 3 600 t

#### Mechanical Equipment

- 130 heat exchangers.
- 100 pumps, from 10 L/h to 3 500 m3/h 6 300 sensors
- 2 250 t of pipes, from DN 8 to 1 400mm
- 2 500 valves
- 70 tanks, from 0,06 to 780 m3
- 3 handling cranes (from 20 to 300 t),
- 360 hoists/trolleys (from 0,1 to 12,5 t).



- · About 190 km of cables





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#### A WIDE SCOPE OF OPPORTUNITIES... CI - ELECTRICAL DISTRIBUTION BUILDING

Dedicated building for all non classified electrical equipment of the NI, CI & BOP,

- □ The electricity supply systems as batteries, switchboards, inverters...,
- □ The Cl's instrumentation-control.
- □ The systems specific to the building.

#### **Building description**

- Concrete structure : 4 300 m3



#### Electrical & Mechanical Equipment

- 18 LV Switchboards (690V ,400V, 220V)
- ♦ 6 HV Switchboards (10kV)
- 14 Power transformers (690V/400V) 10kV/400V and 10kV/690V)

Some mechanical equipment:

- 4 km of pipes (from DN 8 to DN 150)
- + 150 Valves







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#### A WIDE SCOPE OF OPPORTUNITIES... **BOP - THE PUMPING STATION**

#### Two main functions:

- □ Filter the sea water through trash racks, drum screens and band screens,
- Pump the filtered sea water to feed the cooling circuits of the Nuclear Power Plant

#### **Building description**

- Concrete:
- Reinforcement: Secondary Steelwork:
  - 67 t

#### Mechanical Equipment

- 63 000 m3 2 classified drum screens (Dia = 24 m)
- 11 800 t 46 pumps (1 m3/h to 30 m3/s)
  - About 14 km of pipes (DN 8 to 900)
  - About 720 Valves
  - 8 handling cranes (10 t and 80 t)

#### Electrical Equipment

- About 13km of cables
- 990 sensors







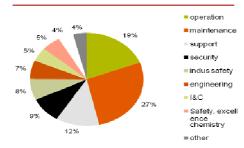


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#### **MAJOR JOB OPPORTUNITIES DURING PLANT OPERATION**

Example for 2 EPR units: 700 people for operation and maintenance



Localization during construction creates direct business opportunities for maintenance over 60 years

Subcontractors for Operation & Maintenance

 600 to 2,000 contractors for maintenance during 1 plant outage (per reactor)

Sub-contracted competencies

- Electrics/I&C
- Transformer poles replacement
- Piping, welding
- Heat insulation
- Valves, Pump maintenance
- Turbo generator maintenance



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#### MANY INDUCED JOBS WILL BE CREATED

The welding trade is a key to the construction of the nuclear fleet as well as other projects including the Oil & Gas and Chemical industries.



This trade provides an example of jobs created in addition to the welder himself. These induced expenditures directly translate into additional manufacturing jobs in the Country

- Weider training schools
- Welding Machines
- enlwreilfi bna sebottodes and filler wire
- Welding electrode holders and guns
- Electrode storage ovens
- Welder's helmet
- Gloves
- Protective vest
- Electrical cable
- Welding and cutting gases
- Bottles for shipping and storing the welding gases
- Gøs hoses for welding
- Fuel for running the diesal generator weiding machines



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# A ROBUST 4-STEP LOCALIZATION METHODOLOGY

# 2. Pre-selection No-Go 3. Pre-qualification Approved Vendor List

#### 1. Sourcing

- Establish the master supplier list
- Initiate first contact visits
- Send Request For Interest (RFI)

#### 2. Pre-selection

- Preselect suppliers according to RFI feedback analysis
- Visit Suppliers for pre-assessment (quality management, design, manufacturing, etc.)

#### 3. Pre-qualification

- □ Define development plan and follow-up
- Carry out product or process qualification tests as necessary
- Send a blank RFQ for detailed technical assessment

#### 4. Qualification

 Approve supplier once qualification is satisfactory before the contract is signed (Approved Vendor List)

French team has developed a robust and comprehensive qualification process



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# A GRADED APPROACH FOR THE PURCHASING & SUPPLY CHAIN STRATEGY

According to the safety grade of the component, the Purchasing & Supply
 Chain strategy towards the suppliers market is graded :

Quality grading	Component status	QA requirements	HSE requirements to be considered
SAFETY GRADE 182 (NUC)	Products and services safety related	ISO-9001 complemented by nuclear specific requirements	Environmental program ISO14001 Health & Safety program (OH SAS 18001)
		TS-19443	
STANDARD GRADE 3 (ISO)	Products and services non safety related but important for construction and/or operation	ISO-9001	
GRADE 4 or NOT CLASSIFIED (NC)	Other products and services	(ISO-9001 recommended)	

#### Quality requirements understanding is key



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# A COLLABORATIVE APPROACH: A CULTURE OF PARTNERSHIP FOR THE BENEFIT OF LOCAL COMPANIES

Complementarity of (i) Czech experience in Nuclear field and Czech conditions with (ii) French knowledge of EPR

- Within their scope of activity, local companies:
  - □ Are experienced in nuclear business & regulations
  - □ Have a thorough knowledge of country legislation
  - □ Are well versed in domestic standards & industrial practices
- Within EPR projects, French companies:
  - Have experience in our technologies
  - Are familiar with worldwide nuclear requirements
  - Benefit from experience feedback on our previous and undergoing projects





EDF can ease relations to join forces for mutual gain and to optimize localization



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# INDUSTRIAL MAPPING TO SUPPORT LOCALIZATION ASSESSMENT PROGRAM ON GOING

- Identification and screening of 175 Czech companies mainly:
  - Engineering, erection services and civil works, 45 suppliers
  - Valves, 11 suppliers
  - Vessels, Heat Exchangers, filters, 14 suppliers
  - Electrical distribution, 12 suppliers
  - Pumps, & suppliers



Partnership meetings in 2017



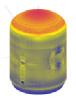






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# EPR PROJECT – CZECH REPUBLIC INTEGRATION OF NEW SUPPLIERS IN EPR PROJECTS





CERVENKA Consulting Ltd.

Nonlinear Structural Analysis for Verification of Containment Design for Finnish EPR™ project

#### MANDÍK, a.s.

Delivery of Dampers including Extension Pieces and Protection Grids for Finnish EPR™ project, covering:

- Seismic Verification by Vibration Test
- Pressure Verification Calculation as sub-supplier of Brochier Power Systems GmbH





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# EPR PROJECT – CZECH REPUBLIC INTEGRATION OF NEW SUPPLIERS IN EPR PROJECTS

#### **SKODA JS**

Supply and Manufacturing of Reactor Vessel internals for OL3 and Taishan 1



Supply and manufacturing the support ring and the handling equipment for internals for OL3





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# EPR PROJECT – CZECH REPUBLIC INTEGRATION OF NEW SUPPLIERS IN EPR PROJECTS

**SKODA JS** 

REACTOR VESSEL SUPPORT RING

PAINTING AND PACKAGING AND SHIPMENT





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#### OPPORTUNITIES FOR CZECH COMPANIES IN **NEW MARKET WORLDWIDE**

- EPR reactor, propose wide and long term opportunities for CZECH industry
- The suppliers of our supply chain have several opportunities to enter in new markets worldwide
- Thanks to previous investigations we are confident in the capacities of Czech companies to supply for EPR project







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#### **HOW TO CONTACT US**



**STORY OF THE PROPERTY OF THE** 



EPR-CZECH-supplychain@edf.fr



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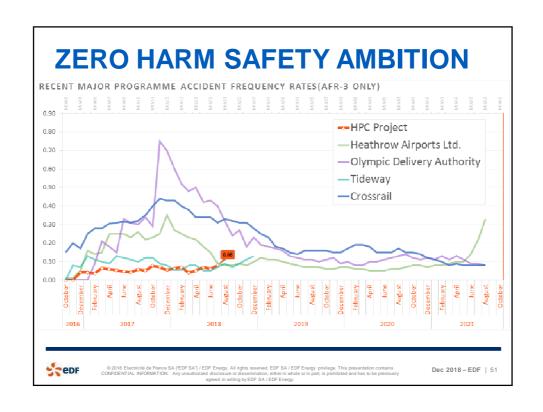
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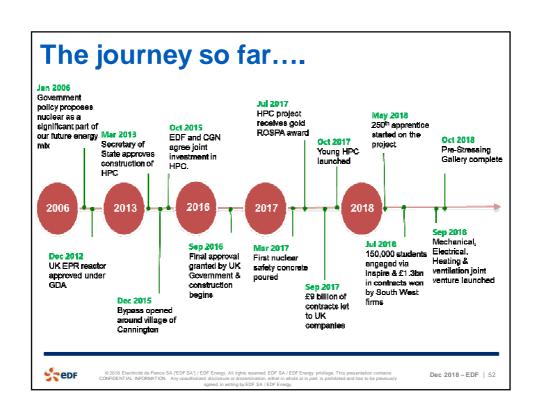


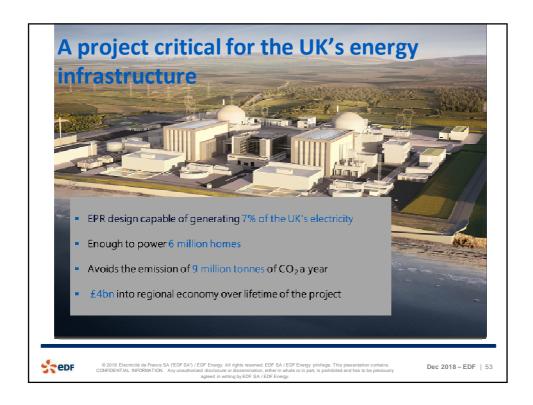


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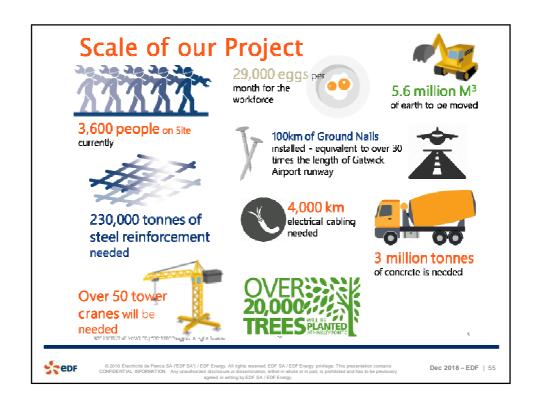


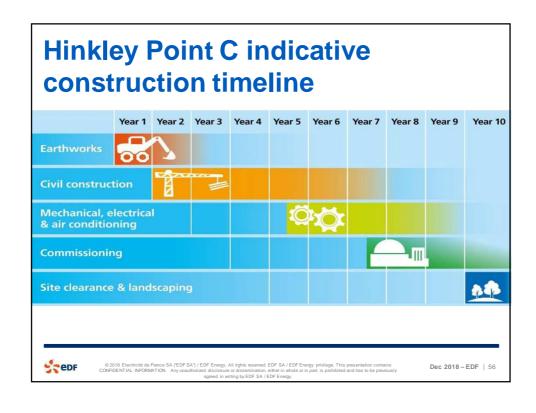








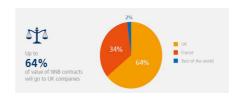


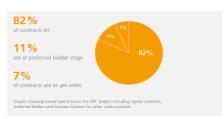




#### PART OF THE UK'S INDUSTRIAL STRATEGY

- 64% of the value of Hinkley Point C contracts to go to UK companies. £10.6 bn worth of contracts has been awarded.
- We have already spent £850 million with businesses in the region.
- And South-West firms have already won more than £1.5bn worth of contracts.







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#### JOBS AND SKILLS AT HINKLEY POINT C



- Creating 25,000 employment opportunities throughout the construction phase
- Arranging and delivering programmes to help local people into work aim is for **34% of workforce to be home-based**
- 273 apprentices have already worked on the project, 1000 apprenticeships anticipated
- 900 operational jobs during 60 year life of power station



- STEM programme has engaged **150,000** young people to date
- Invested over £6million with local training centres to provide the skills and courses needed
- Working closely with National College for Nuclear which is based locally with Bridgwater and Taunton College

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# MEGAN HANDLEY'S JOURNEY – PROJECT CONTROLS APPRENTICE



- Discovered the opportunity at a Young HPC event in 2017
- Started 3 year apprenticeship in 2018
- Is now earning whilst learning
- Studying towards industry recognized qualification

#### Megan said:

"An HPC apprenticeship offers young people a way of getting into an industry that I believe would otherwise be difficult. It also provides an amazing way to be able to study and learn, whilst networking with knowledgeable and like-minded people, something you wouldn't do just by going to college."



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#### **INVESTING IN OUR COMMUNITY**









- ✓ Energy Skills Centre
- ✓ Construction Skills and Innovation Centre
- √ The Hinkley Ready Project WSC
- √ Somerset Energy and Innovation Centre
- ✓ £20 Million Community Fund
- √ The Inspire Education Programme
- ✓ Sports Pitches
- ✓ Supporting local business and supply chain
- √ National College for Nuclear













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- 1. EDF / MHI proposal for EPR and ATMEA1 proposal in Czech Republic
- 2. EDF group presentation
- 3. EPR technology presentation
- 4. EDF localization strategy
- **5. Hinkley Point C experience** with surrounding communities during the preparation, construction and operation phases
- 6. Conclusion





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#### **CONCLUSION**

- Our proposal is based on two competitive, safe and reliable reactor models
  - □EPR to offer a large range power model
    □ATMEA1 where middle range power is preferred
- Experience collected on on-going projects will benefit to next projects and make us more confident on the capabilities of our teams to master implementation on time and on budget
- Localization demarche in Czech Republic is on-going
- EDF will maximize local benefits and apply its experience of relations with surrounding communities



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